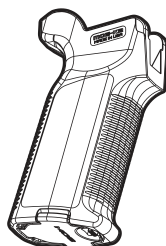




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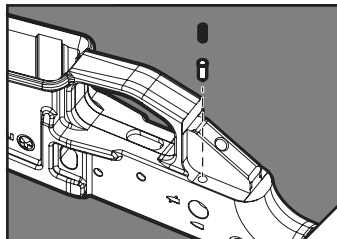
## MOE K2-XL<sup>®</sup> GRIP – AR15/M4



MAG1165 - MOE K2-XL Grip – AR15/M4

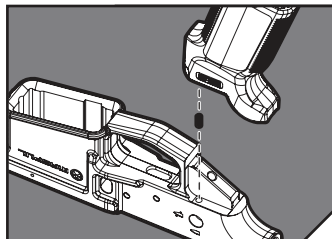
## INSTALLATION INSTRUCTIONS

**! WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.**



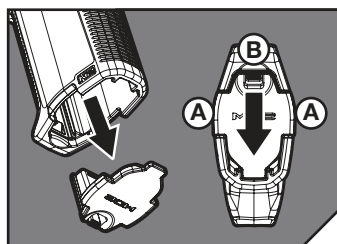
### STEP 1: REMOVE ORIGINAL GRIP

Turn rifle upside down. Remove original grip per armory guidelines, taking care not to lose the fire control selector/safety detent parts held in place by the grip. Remove selector spring, leaving the selector detent in place.



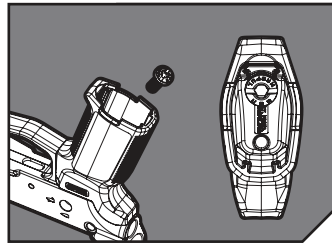
### STEP 3: POSITION GRIP

Verify selector detent is in the receiver and install selector spring in the Grip Body right side top hole. Fit MOE K2-XL Grip onto lower receiver, making sure the selector spring engages the receiver hole without binding.



### STEP 2: REMOVE GRIP CAP

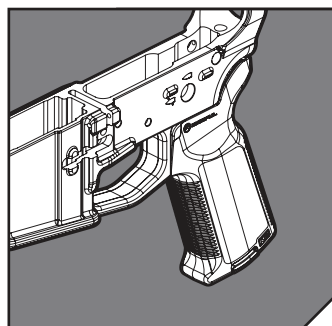
To remove the Grip Cap, use thumb and middle finger to hold the Cap Extensions that stick out either side (A). Using index finger, push the Cap Locking Tab (B) towards the rear of the grip at the same time pulling the Cap down and free of the Grip Body.



### STEP 4: INSTALL MOE K2-XL GRIP

Using a flat-head screw driver or 3/16 hex drive allen wrench, install the supplied Pan-Head Screw through the front hole and hand tighten to receiver. Reinstall Grip Cap.

A locking compound is factory applied to prevent loosening. **DO NOT** re-use original mounting screw/lock washer.



### STEP 5: VERIFY INSTALL

**! IMPORTANT: Test safety selector and general function prior to firing.**

Perform final inspection including function check per **US Army TM 9-1005-319-23&P Unit and Direct Support Maintenance Manual (3-97)** to verify proper weapon function.

**Always test fire your weapon before using it in an operational environment.**